

GM9907 Series

Touch Screen Weighing Controller

Making the World Measurable Linking Your Smart Life







User-friendly Design, Easy Operation

- 7-inch Touch screen for displaying clearly and operating easily, simplex/duplex scale interface mode switching;
- Different types of Home Screen for Different Application;





 All Parameter Matched and Displayed according to the Scale;



 Modular design, guided step-by-step operation, one key switch;



 Screen Saver Displaying after the Set Time, Dynamic display of operating status and data;





Intelligent Function Design, Smart Operation

 Self-adaptive Function, Support a variety of scale structure mode;



 USB for importing and exporting data, upgrading software and customizing boot screen, etc.





 Host Mode: Can be Used as Industrial Control Panel to Configure PLC or Transducer.





User-Friendly · Better Experience

- Memory card build in, 7-inch Touch screen for displaying clearly and operating easily, Single/double scale interface mode switching;
- L2: Simplex packing; LD: Duplex packing; can be choosed, interface displayed accordingly;





 Multi-Mode: With Hopper, No Hopper, Big Bag Scale, Valve Scale, PLC;





• Self-Adaptive: I/O Programmable;

| | User Logic Type | OFF To On Edge Trigger > | User Logic Type | OFF To On Edge Trigger |
|-----------------|-----------------------|-----------------------------|--------------------------|---------------------------|
| Recipe > | Logic Trigger Type | Input-1 > | Logic Trigger Type by Th | gger Function |
| | | | Trigger Fune(IN) | None |
| | Trigger Func(OUT) | None > | Trigger Fune(OUT) | None |
| User ACUM | Delay ON Timer | 0, 0s > | Delay ON Timer | 0.0s |
| | Logic Output On Timer | 0.0s> | Logic Output On Timer | 0. 0s |
| History Data | | | | |



RS485+RS232

 For connecting PC,PLC,Printer,Label Printer, Remote Display,Code Printer,or other external devices,for reading and setup remotely;

USB

 For importing and exporting recipes,works,I/O function communication and other parameters, upgrading system software,customizing boot screen,etc;

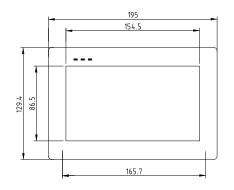
12 Input/16 Output

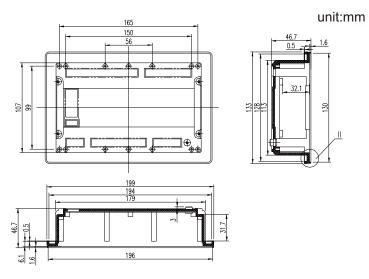
• For staring, stopping, feeding, unloading, clamping/loosening bags,etc;

Modbus TCP



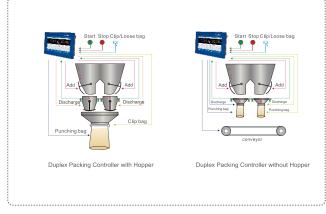
| | Model | GM9907-L2/LD | | |
|--------------------|---|---|--|--|
| | Power Supply | DC24V | | |
| General | Operating Temperature | -10~40 C | | |
| Specification | Maximum Humidity | 90%R.H without dew | | |
| opositioation. | Test Standard | Class III 6000e,1µV/d | | |
| | Power Consume | About 15W | | |
| | A/D converter type | 24 bit Sigma-Delta | | |
| | A/D Conversion Rate | 120/240/480/960 times /per second | | |
| | Non-Linear | 0.01%F.S | | |
| | Gain Drifting | 10PPM/C | | |
| Measurement | Minimum Sensitivity | 0.02μV/d | | |
| parameters | Analog Input Range | 0.02~15mV | | |
| ' | Display Accuracy | 1/100,000 | | |
| | Power Source for Load Cell | DC5V 125mA(MAX) | | |
| | Input Resistance | 10ΜΩ | | |
| | Zero Point Adjustment Range | 0.002~15mV (load cell 3mV/V) | | |
| | 12 Input 16 Output, I/O Selectable 12 Input, Active-low | | | |
| I/O Interfaces and | Start, Emergency stop, Stop, Zeroing, Clear alarm, Clear total ACUM, Bag Lock/Unlock, Manual discharge, Manual fine flow, | | | |
| Communications | Manual coarse flow, Change recipe, Emp 16 Output, Single drive current 500mA | ıy materiai | | |
| | | Fine flow, Bag lock, Result waiting, Ready, Discharge, -NZ-, Pat bag, FILL, EMPT, | | |
| | Alarm, Batch complete, Over/Under | | | |





Application Schematic Diagram



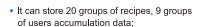


GM9907-LD GM9907-LD



User-Friendly · Better Experience

 Memory card build in, 7-inch Touch screen for displaying clearly and operating easily;







 Data backup and recovery function can save the optimal parameters and improve the working efficiency;

| | 0.2 | 20 t | Admin |
|----------------------|---|--|----------|
| All | Reset | Communication | Reset |
| Al(No Calibration) | Reset | Basic Para. | Reset |
| Recipe | Reset | Advanced Para. | Reset |
| Calibration | Reset | I/O Function | Reset |
| | | | |
| December Review | Bankus | D | 40.00.00 |
| Recovery From Backuo | Reset | Delete Backup | Delete |
| | AI (No Calbration) Recipe Calbration Parameter Backup | All Reset Al(No Caltration) Beset Recep Beset Caltration Beset | |



• Starting Patting mode when filling material to shape bags by setting relevant parameter;

| Rec (E s | | Run | ŧ | 50. 00 kg | | 06 14:00 Imin |
|---------------------|------|--------------------------------|-------|----------------|--------------|--------------------------|
| 01 | | Overtime Monitor | | Pattin | g Para. | Filing |
| 03 | 04 | Supply Overtime atting Mode | 5 s > | Patting Mode | No-Patting) | Values |
| 0, 00 | 0.6 | airy atoe | | | <u> </u> | Filling Timer |
| 0, 00 | 0.1 | No-Patting | | When Filin | 9 | OvenUnder FreeFall |
| 0.00 | 0.0 | | | , | | Conscion |
| 0,00 | 9,00 | | | | | Pating Paral Overtime |
| < | > | | | | | Monitor |
| (S) | | ili X | A Bed | | (1) | © Start |
| Horr | | Statistic Filling Test | Reci | pe Paripharata | E-Stop | Start |

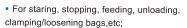


RS485+RS232

 For connecting PC,PLC,Printer,Label Printer, Remote Display,Code Printer,or other external devices,for reading and setup remotely;

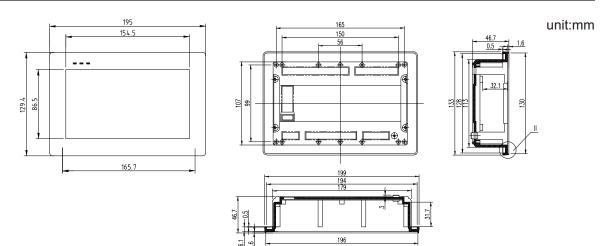
USB

• For importing and exporting recipes,works,I/O function communication and other parameters, upgrading system software,customizing boot screen.etc:

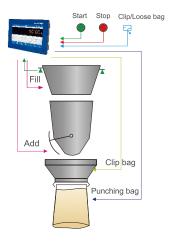


Modbus TCP

| | Model | GM9907-L4 | | |
|--------------------|---|---|--|--|
| | Power Supply | DC24V | | |
| General | Operating Temperature | -10~40℃ | | |
| Specification | Maximum Humidity | 90%R.H without dew | | |
| Specification | Test Standard | Class III 6000e,1µV/d | | |
| | Power Consume | About 15W | | |
| | A/D converter type | 24 bit Sigma-Delta | | |
| | A/D Conversion Rate | 120/240/480/960 times /per second | | |
| | Non-Linear | 0.01%F.S | | |
| | Gain Drifting | 10PPM/C | | |
| Measurement | Minimum Sensitivity | 0.02μV/d | | |
| parameters | Analog Input Range | 0.02~15mV | | |
| parameters | Display Accuracy | 1/100,000 | | |
| | Power Source for Load Cell | DC5V 125mA(MAX) | | |
| | Input Resistance | ¦ 10ΜΩ | | |
| | Zero Point Adjustment Range | 0.002~15mV (load cell 3mV/V) | | |
| | 2 Input 16 Output, I/O Selectable | | | |
| | 12 Input, Active-low | | | |
| I/O Interfaces and | Start, Emergency stop, Stop, Zeroing, Cle | ear alarm, Change recipe, Bag Lock/Unlock, Manual discharge, Manual fine flow, Manual | | |
| Communications | coarse flow, Clear total ACUM, etc. | | | |
| | 16 Output, Single drive current 500mA | | | |
| | Run, Stopped, Coarse flow, Medium flow, | , Fine flow, Bag lock, Result waiting, Pat bag, FILL, Batch complete, Supply full, Pause, etc | | |



Application Schematic Diagram



Reduce weight method packing



User-Friendly · Better Experience

- Memory card build in, 7-inch Touch screen for displaying clearly and operating easily;
- Flow rate function can discharge material automatically and alarm when flow rate is low, which is more intelligent;





• Two scale mode: Stock-In or Stock-Out; Data information is more convenient to operate;

| ACUM Info&Sci | le Mode Run | | 0.9 | 8 kg | | |
|-----------------|-----------------|----------|-----------|----------------|------|--------------|
| Recipe | Scale Mode | | Stock-h) | Permanent ACUM | | 5 pc |
| ACUM | Stock-Out Total | | 0.00 kg> | | | 0.00 k |
| User ACUM | Scale Mode | Stock-In | | Shring to | × | |
| Scale Mode > | | 00041 | | 30020 | | |
| History Data | | | | | | |
| S Home | Statistic | X | Recipe | Peripherals | (II) | (D) Start |



• Two packing mode: Motor or Pneumatic; Add/Discharge feed is more convenient;

| Motor (Back | Run | 50.00 kg | 2021/01/06 14:00 Admin |
|---------------------------|-------------------|------------------------|---------------------------|
| FIL | ng | | DISC |
| FII Gate Driver | Motor Drived > | DISC Gate Driver | Normal Motor(One Pos.) |
| Filler Motor Cfg ID | 0 > | DISC Gate Pos.Signal | ON: If Closed > |
| Co-Fill Gate Open Time | 0.8s > | DISC Gate Pos,Detect v | when Filling |
| Fi-FiI Gate Open Time | 0.2s > | DISC Gate Close Over1 | ime 3, 0s > |
| Filter Gate Close OverTim | 4.0s > | DISC Gate Open Timer | 1.0s > |
| Filler Gate Pos. Signal | ON:If Closed | | |
| | | | |
| Solution States | X Fing Test F | A District | <u>@</u> <u>@</u> |

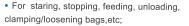


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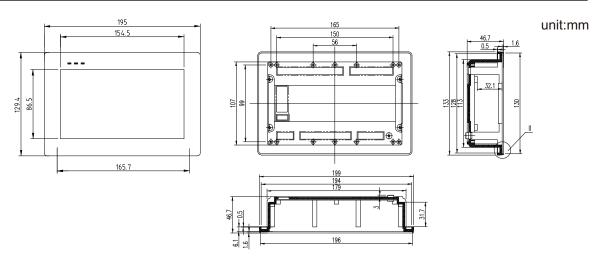
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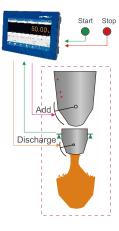


Modbus TCP

| | Model | GM9907-L5 | | |
|--------------------|---|--|--|--|
| | Power Supply | DC24V | | |
| General | Operating Temperature | ¦ -10~40℃ | | |
| Specification | Maximum Humidity | 90%R.H without dew | | |
| | Test Standard | Class III 6000e,1μV/d | | |
| | Power Consume | About 15W | | |
| | A/D converter type | 24 bit Sigma-Delta | | |
| | A/D Conversion Rate | 120/240/480/960 times /per second | | |
| | Non-Linear | , 0.01%F.S | | |
| | Gain Drifting | 10PPM/C | | |
| Measurement | Minimum Sensitivity | . 0.02μV/d | | |
| parameters | Analog Input Range | 0.02~15mV | | |
| | Display Accuracy | 1/100,000 | | |
| | Power Source for Load Cell | DC5V 125mA(MAX) | | |
| | Input Resistance | ' 10ΜΩ | | |
| | Zero Point Adjustment Range | 0.002~15mV (load cell 3mV/V) | | |
| | 12 Input 16 Output, I/O Selectable | | | |
| | 12 Input, Active-low | | | |
| I/O Interfaces and | Start, Emergency stop, Stop, Zeroing, Clear alarm, Fill permission, Clogged, Manual fine flow, etc. | | | |
| Communications | 16 Output, Single drive current 500 | mA | | |
| | Run, Stopped, Clogged, Coarse flow, F | ine flow, Result waiting, Over/under, Alarm, Stock-out Done, Last feed, DISC, -NZ-, etc. | | |



Application Schematic Diagram



Continuous Weighing



User-Friendly · Better Experience

- Memory card build in, Dynamic batching process can be graphically displayed for better understanding and monitoring;.
- Support the batching of 12 kinds of materials. It can be customized according to the batching process sequence, which is flexible to use;





• The working process is clear. Feeding value and time of the material can be set, and real-time feeding dynamic can be displayed;

| Recipe1 Supplement2 | | Filling PreDelay Timer | . 5 |
|---------------------|----------|--------------------------|-----|
| Target | 5 kg > | COMP.Inhibit Timer(Co-F) | . 5 |
| Co-Fill Ramin | 1 kg > | COMP.Inhibit Timer(Me-F) | . 5 |
| Me-Fill Ramin | 3 kg > | COMP.Inhibit Timer(Fi-F) | . 5 |
| Free Fall | . 5 kg > | Stir Control | . 5 |
| Over Limit Value | . 5kg > | | |
| Under Limit Value | . 5kg > | | |
| Fill Pause Control | | | |



• User-friendly design: Save function when power down and monitoring alarm function;





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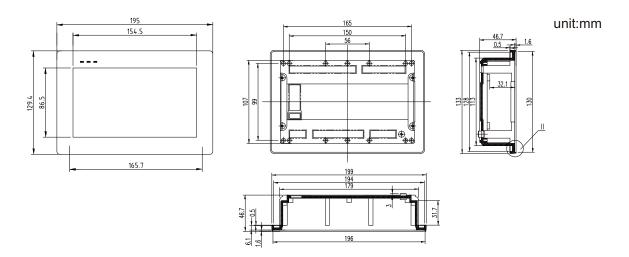
12 Input/16 Output

• For staring, stopping, feeding, unloading, clamping/loosening bags,etc;

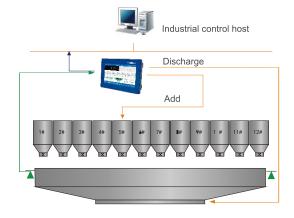




| | Model | GM9907-LB | |
|--------------------|--|--|--|
| | Power Supply | DC24V | |
| General | Operating Temperature | -10~40 C | |
| Specification | Maximum Humidity | 90%R.H without dew | |
| opeomodium | Test Standard | Class III 6000e,1µV/d | |
| | Power Consume | About 15W | |
| | A/D converter type | 24 bit Sigma-Delta | |
| | A/D Conversion Rate | 120/240/480/960 times /per second | |
| | Non-Linear | 0.01%F.S | |
| | Gain Drifting | 10PPM/°C | |
| Measurement | Minimum Sensitivity | 0.02μV/d | |
| parameters | Analog Input Range | 0.02~15mV | |
| | Display Accuracy | 1/100,000 | |
| | Power Source for Load Cell | DC5V 125mA(MAX) | |
| | Input Resistance | , 10ΜΩ | |
| | Zero Point Adjustment Range | 0.002~15mV (load cell 3mV/V) | |
| | 12 Input 16 Output, I/O Selectable | | |
| | 12 Input, Active-low | | |
| I/O Interfaces and | Start, Emergency stop, Stop, Pause, ZERO, Clear alarm, Change recipe, M-DISC permission, TARE, Clear tare, | | |
| Communications | Manual stir, etc. | | |
| | 16 Output, Single drive current 500r | | |
| | Run, Stopped, Coarse flow, Medium | n flow, Fine flow, Result waiting, Over/under, DISC, -NZ-, Alarm, Stir, etc. | |



Application Schematic Diagram



Batching, up to 12 materials



ENTERPRISE PROFILE



30⁺

Industry Experience



40⁺ Country Sales



100⁺
R&D Patent



2000⁺
Application of the scene

General Measure established in 1993, as one of China's earliest industrial weighing company who is also a national high-tech enterprise, has over 50 people in the R&D team. For 28 years, we have been committed to improving the automatic process of industrial weighing and the precision of weighing control.

In 2003, we began to open the overseas market. Since 2006, General Measure dominated the high-end market and occupying more than 25% of the market in China. To expand the global business scale, we have been focusing on overseas markets since 2012. It has been seen that the average sales growth is above 30% every year.

We will continue to provide reliable industrial weighing indicators and equipment with excellent performance and weighing solutions with innovative value to our partners. Listening, Innovating, and growing together is our value, which guides us to achieve win-win cooperation by helping clients achieve their goals.

Combining cutting-edge technology to disrupting the industry status-quo, making weighing more accessible.



Global Clients 2000+































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Website: www.gmweighing.com